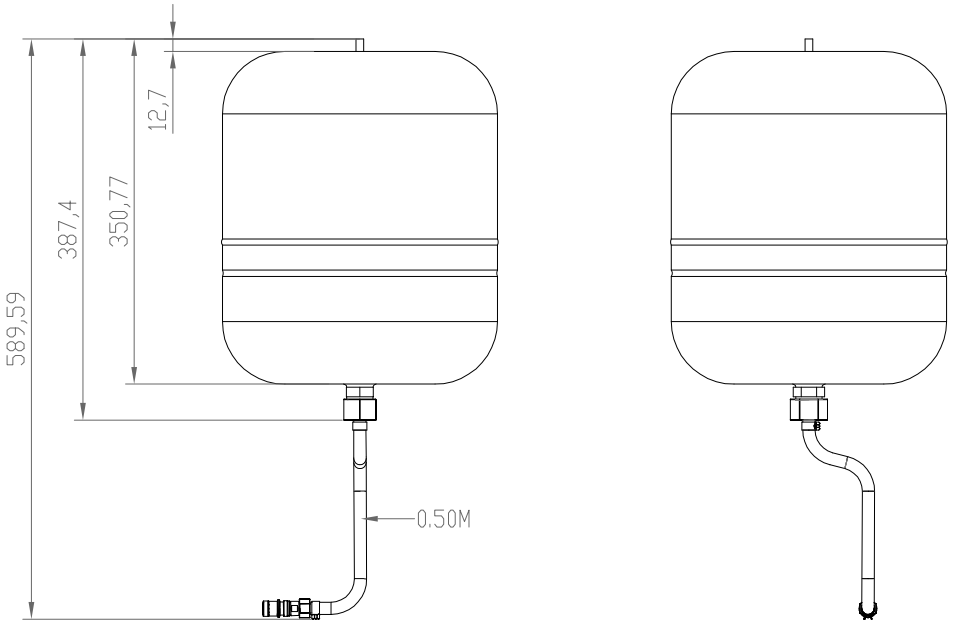
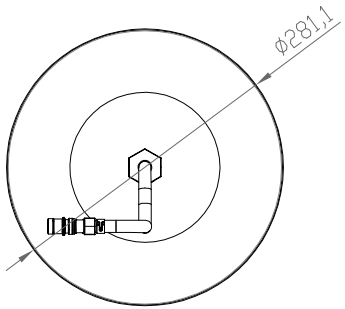
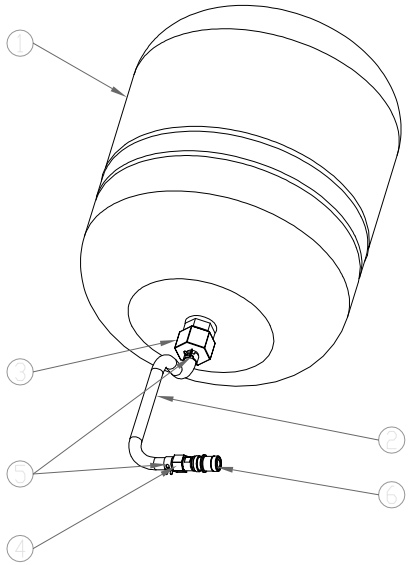
GPN:1044276

| REV | DESCRIPTION | Section | Engineer | Checked | Date |
|---|---|---|---|---|---|
| | | | | | |
| | | | | | |






| ITEM | PART_NO. | PART_NAME | MFG_NAME | Q'TY | NOTES |
|---|---|---|---|---|---|
| 6 | 355001300-GP3 | STAUBLI_QR2 | STAUBLI | 1 | // |
| 5 | 500057240-GP2 | HOSE_CLAMP | // | 2 | // |
| 4 | 354001251-01-GP2 | BSPP1/8"_CONNECTOR | // | 1 | // |
| 3 | 354001240-GP2 | NPT3/4"_CONNECTOR | // | 1 | // |
| 2 | 356005000-GP2 | 3/8"_HOSE | // | 1 | ID9.5-EPDM_0.5M |
| 1 | 500057230-GP2 | EXPANSION_TANK | // | 1 | ST-12 |

| | | | | | | |
|---|---|---|---|---|---|---|
| DRAWN JINYUAN_HUANG | TOL± / Range | General tolerance: Don't use the crossed items | | | | |
| DATE 2019.06.13 | 0 ~ 10 | 0.1 | 0.1 | 0.15 | 0.2 | 0.3 |
| ENGINEER JINYUAN_HUANG | 10 ~ 30 | 0.15 | 0.2 | 0.25 | 0.3 | 0.4 |
| DATE 2019.06.13 | 30 ~ 50 | 0.2 | 0.3 | 0.35 | 0.4 | 0.6 |
| CHECKED JINGRUI_QIU | 50 ~ 100 | 0.25 | 0.4 | 0.4 | 0.6 | 0.8 |
| DATE 2019.06.13 | 100 ~ | 0.3 | 0.5 | 0.6 | 0.8 | 1.0 |
| APPROVAL JINGRUI_QIU | Angles | 1° | 2° | 3° | 4° | 5° |
| DATE 2019.06.13 | Scale 1:1 | Sheet-of 1/1 | Unit mm | Size A4 | | |

Part Name: LCX-00082-K1-GP2

File Name: 19R0933-ORIFICE-02-T1

Note：
1. Leakage test: Helium test and criteria is under 5 E-4 (mbar.l/sec.) leakage rate at 60psi
2. Need to charge 10psi Nitrogen before shipping
3. Cosmetic inspection need to follow the document of "KUUGA appearance inspect specification"
4. All screw torque need refer to document "Screw driver torque define"

SAMPLE_DRAWING

DATE 2019.06.13